

Work Order ID 65194

January 7, 2011 11:47:26 AM



Page 1

Item ID:	D4000-045	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Fuel Pickup Fitting Assembly 4.					
Start Date:	1/07/11	Start Qty:	2.00	Cust Item ID:		
Required Date:	1/21/11	Req'd Qty:	2.00	Customer:		
Reference:						

Approvals:	Process Plan:	CL	Date:	11/01/07	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4000	A								

100	Weld per dwg A/R Aluminum rod Batch: 11102436	0.00							
	Large Fab	Memo	0.00						
	Large Fab								

110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
	QC	Memo	0.00						
	Quality Control								

120	QC5- Inspect part completeness to step on W/O	0.00							
	QC	Memo	0.00						
	Quality Control								

#124 - Aladin per Day →

#125 - QC3 inspect Aladin →

11.01.19 perm. chg.

4 BR 11-a-19

4

10/01/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65194

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Item ID: D4000-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Pickup Fitting Assembly

Start Date: 1/07/11 Start Qty: 2.00



Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

142

0.00

11.01.19

4

8

11/01/20 (4)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/20

CMK

11-01-20

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Page 1

January 7, 2011 11:47:25 AM

Work Order ID: 65194

Parent Item: D4000-045

Parent Item Name: Fuel Pickup Fitting Assembly

Start Date: 1/07/11


Required Date: 1/21/11

Start Qty: 2.00

Required Qty: 2.00


Comments: IPP rev A 10.01.20 new issue Prelim EC verified by:DD IPP rev B
10.05.13 ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4000-11		Manufactured	No			100	Each	12.0000	1	2			
													
Cap													


Location	Loc Qty	Loc Code
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ENG	4	
55892	4	
ST109	8	
62455	8	

D4000-7		Manufactured	No			100	Each	6.0000	1	2			
													
Fuel Pickup Fitting													

Location	Loc Qty	Loc Code
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ST105	4	
62454	4	
WA	2	
59675	2	

D4003-5		Manufactured	No			100	Each	8.0000	1	2			
													
Fuel Pick Up Line													

Location	Loc Qty	Loc Code
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ST	2	
60060	1	
62018	1	
ST241A	6	
62466	6	



W/O:		WORK ORDER CHANGES					
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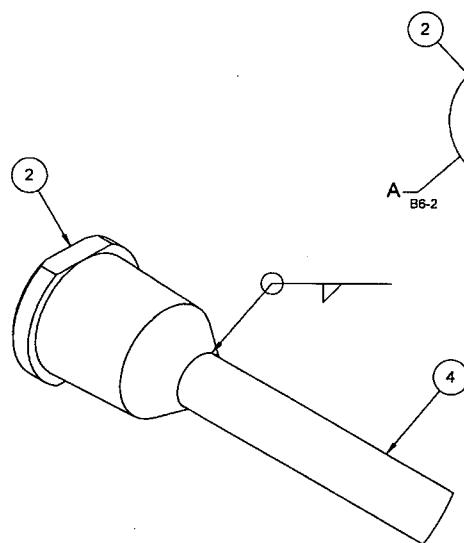
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

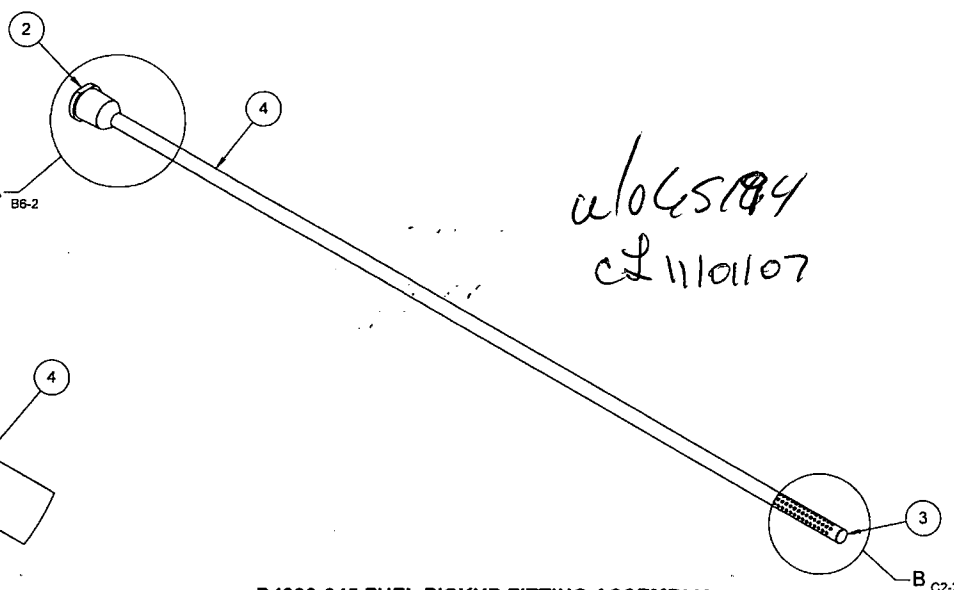
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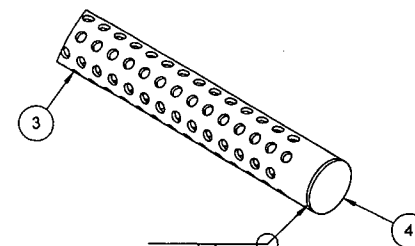
ITEM NO.	QTY. -047	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4000-045	FUEL PICK UP FITTING ASSEMBLY	JCA-M47-1-10
2	1	D4000-7	FUEL PICK UP FITTING	
3	1	D4000-11	CAP	
4	1	D4003-5	FUEL PICK UP LINE	



DETAIL A
SCALE 4X C6-2



D4000-045 FUEL PICKUP FITTING ASSEMBLY



DETAIL B
SCALE 4X B2-2

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4000-045" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.27 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4000	SHEET 2 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FITTING	NTS
DATE	10.02.10	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

RELEASED
2010-05-05

W/O:		WORK ORDER CHANGES					
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